Thermo Scientific Thermolyne Furnace Benchtop Muffle/ Type 47900 and 48000

Installation and Operation Manual

LT1284X1 Revision E July 2015

Thermo SCIENTIFIC

Release history:

For Research Use Only. Not for use in diagnostic procedures.

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Safety Information

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Alert Signals

	Warnings alert you to a possibility of personal injury.
	Cautions alert you to a possibility of damage to the equipment.
	Notes alert you to pertinent facts and conditions.
	Hot surfaces alert you to a possibility of personal injury if you come in contact with a surface during use or for a period of time after use.

Important Information

Your Thermo Scientific Thermolyne Type 47900 and 48000 Model Furnace has been designed with function, reliability and safety in mind. It is your responsibility to install it in conformance with local electrical codes. For safe operation, please pay attention to the alert signals throughout the manual.

This manual contains important operating and safety information. You must carefully read and understand the contents of this manual prior to the use of this furnace.

Warnings

To avoid electrical shock, this furnace must:

1. Use a properly grounded electrical outlet of correct voltage and current handling capacity.
2. Be disconnected from the power supply prior to maintenance and servicing.
3. Have the door switch operating properly.

To avoid burns, this furnace must:

Caution: Hot Surface - Avoid Contact. To avoid burns, do not touch the exterior or interior surfaces of this furnace during use or for a period of time after use.

To avoid personal injury:

1. Do not use in the presence of flammable or combustible materials; fire or explosion may result. This device contains components which may ignite such material.
2. Refer servicing to qualified personnel.

3. Always wear safety glasses or a safety shield and high temperature gloves when loading or unloading the furnace. Long sleeved, fire retardant clothing and a fire retardant apron is also recommended.

Refer servicing to qualified personnel.

Warning

This warning is presented for compliance with California Proposition 65 and other regulatory agencies and only applies to the insulation in this product. This product contains refractory ceramic, refractory ceramic fiber or fiberglass insulation, which can produce respirable dust or fibers during disassembly. Dust or fibers can cause irritation and can aggravate pre-existing respiratory diseases. Refractory ceramic and refractory ceramic fibers (after reaching 1000°C) contain crystalline silica, which can cause lung damage (silicosis). The International Agency for Research on Cancer (IARC) has classified refractory ceramic fiber and fiberglass as possibly carcinogenic (Group 2B), and crystalline silica as carcinogenic to humans (Group 1).

The insulating materials can be located in the door, the hearth collar, in the chamber of the product or under the hot plate top. Tests performed by the manufacturer indicate that there is no risk of exposure to dust or respirable fibers resulting from operation of this product under normal conditions. However, there may be a risk of exposure to respirable dust or fibers when repairing or maintaining the insulating materials, or when otherwise disturbing them in a manner which causes release of dust or fibers. By using proper handling procedures and protective equipment you can work safely with these insulating materials and minimize any exposure. Refer to the appropriate Material Safety Data Sheets (MSDS) for information regarding proper handling and recommended protective equipment. For additional MSDS copies, or additional information concerning the handling of refractory ceramic products, please contact the Customer Service Department at 1-800-438-4851.

Warning

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Introduction

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CAUTION

Do not exceed operating temperatures shown in “General Specifications.” Exceeding these limits will result in severely reduced element life.

Intended Use

The Type F47900 and F48000 furnaces are general purpose laboratory and heat treating furnaces. For optimum element life, we recommend observing these temperature ranges: from 100°C (212°F) to 1093°C (2000°F) continuous use or from 1093°C (2000°F) to 1200C (2192°F) for intermittent use. Continuous use is operating the furnace for more than 3 hours and intermittent use is operating the furnace for less than 3 hours.

All furnaces consist of:

1. a vented heating chamber;
2. a temperature controller; and
3. a door safety switch for operator safety.

General Usage

Do not use this product for anything other than its intended usage.

Principles of Operation

The furnace chamber is heated by open coil electric resistance elements and is insulated with ceramic fiber insulation. The controller is located under the furnace chamber and is well insulated from the heat generated in the furnace chamber. A door safety switch removes power to the heating elements whenever the furnace door is opened. The temperature is controlled by one of three types of controllers.

General Specification

Type F47900 Models

Dimensions in Inches (cm):

Chamber: 5 (12.7) W x 4 (10.2) H x 6 (15.2) D

Overall: 11.25 (28.6) W x 18 (45.7) H x 15.5 (39.4) D

Chamber volume: 120 cu. in. (2.0 liters)

Weight: 37 lb. (16.8 kg)

Electrical Ratings:			
Volts	220-240	100	120
Amps	4.2	7.5	8.3
Watts	1000	750	1000
Frequency	50/60	50/60	50/60
Phase	1	1	1
Temperature:			
Operating Range	2000°F (1093°C) continuous 2192°F (1200°C) intermittent		

Type F48000 Models

Dimensions in Inches (cm):

Chamber: 7 (17.8) W x 5 (12.7) H x 10 (25.4) D

Overall: 13.25 (33.7) W x 19 (48.3) H x 19.5 (49.5) D

Chamber volume: 350 cu. in. (5.8 liters)

Weight: 56 lb. (25.4 kg) (all models except -33)

58 lb. (26.3 kg) (-33 models only)

Electrical Ratings:				
Volts	220-240	120	208	220-240*
Amps	7.5	15	7.5	6.5*
Watts	1800	1800	1560	1560*
Frequency	50/60	50/60	50/60	50/60
Phase	1	1	1	1

* -33 models only

Temperature:	
Operating Range	2000°F(1093°C) continuous 2192°F(1200°C) intermittent

Environmental Conditions

Operating:	17°C to 27°C; 20% to 80% relative humidity, non-condensing. Installation Category II (overvoltage) in accordance with IEC 664. Pollution degree 2 in accordance with IEC 664.
Altitude Limit:	2,000 meters.
Storage:	-25°C to 65°C; 20% to 80% relative humidity.

Declaration of Conformity

(For EU models only)

Thermo Scientific hereby declares under its sole responsibility that this product conforms with the technical requirements of the following standards: EMC :

Safety	EN 61326-1	Electrical equipment for measurement, control, and laboratory use; Part 1: General Requirements
	EN 61010-1	Safety requirements for electrical equipment for measurement, control, and laboratory use; Part 1: General Requirements

per the provisions of the Electromagnetic Compatibility Directive 2006/95/EC , and per the provisions of the Low Voltage Directive 2004/108/EC .

The authorized representative located within the European Community is:

Thermo Electron LED GmbH
Robert-Bosch-Str. 1
63505 Langenselbold
Germany

Copies of the Declaration of Conformity are available upon request.

4 Declaration of Conformity

Unpacking

1. Visually check for any physical damage to the shipping container.
2. Inspect the equipment surfaces that are adjacent to any damaged area.
3. Open the furnace door and remove the packing material from inside the furnace chamber.
4. Vacuum the chamber prior to use to remove the insulation dust due to shipment. (The Type 48000 furnace is supplied with one ceramic shelf).
5. Retain the original packaging material if reshipment is foreseen or required.

5 Unpacking

Installation

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Be sure ambient temperature does not exceed 40°C (104°F). The recommended ambient temperature is 17°C - 27°C. Ambient above this level may result in damage to the controller.

Allow at least six inches of space between the furnace, at least 40 inches above the furnace and any combustible surface. This permits the heat from the furnace case to escape so as not to create a possible fire hazard.

To avoid electrical shock, this furnace must always use a properly grounded outlet of correct voltage and current handling capacity.

Site Selection

Install furnace on a sturdy surface and allow space for ventilation.

Electrical Connections

The electrical ratings are located on the specification plate on the back of the furnace. Consult customer service if your electrical service is different than those listed on the specification plate. Be sure the front power switch is in the OFF position before connecting the furnace to your electrical supply.

47900 and 48000 Models

Electrical Conditions for operating the furnaces in the EU:

The furnaces are intended for use at a network supply with a maximum system impedance of Zmax at the point of connection, according to EN 61000-3-11 clause 6.2.2. The system impedances are shown in the table below. The user has to ensure that the device is operated on a network supply that meets these requirements. If necessary, the system impedance can be confirmed by the energy supplier.

The system impedance at the point of connection is typically less than 0.2 Ohm.

Unit	Zmax [Ω]	Unit	Zmax [Ω]
F47910-33	0,31	F48010-33	0,3
F47910-33CN	0,31	F48010-33CN	0,3
F47910-33CH	0,31	F48010-33CH	0,3
F47910-33UK	0,31	F48010-33UK	0,3
F47920-33	0,31	F48020-33	0,3
F47920-33CN	0,31	F48020-33CN	0,3

Unit	Zmax [Ω]	Unit	Zmax [Ω]
F47920-33CH	0,31	F48020-33CH	0,3
F47920-33UK	0,31	F48020-33UK	0,3
F47920-33-80	0,31	F48020-33-80	0,3
F47920-33-80CN	0,31	F48020-33-80CN	0,3
F47920-33-80CH	0,31	F48020-33-80CH	0,3
F47920-33-80UK	0,31	F48020-33-80UK	0,3
F47950-33	0,31	F48050-33	0,3
F47950-33CN	0,31	F48050-33CN	0,3
F47950-33CH	0,31	F48050-33CH	0,3
F47950-33UK	0,31	F48050-33UK	0,3

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Operation, All Models

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	To avoid personal injury do not use in the presence of flammable or combustible chemicals; fire or explosion may result. This device contains components which may ignite such materials.
	Caution: Avoid Contact. To avoid burns, this furnace must not be touched on the exterior or interior surfaces during use or for a period of time after use.
	Always wear safety glasses or a safety shield and high temperature gloves when loading or unloading the furnace. Long sleeved, fire retardant clothing and a fire retardant apron is also recommended.
	To avoid electrical shock, the door safety switch must be operating properly.

Power Switch

Both the ON/OFF power switch and the digital display will illuminate when power is switched ON. The furnace will begin to heat to its controller's current setpoint. (See the instructions for your type of controller for information on checking and setting the setpoint.)

Cycle Light

The amber cycle light will illuminate whenever the power is being applied to the heating elements. The cycle light will turn on and off as the furnace reaches the setpoint.

Door Safety Switch

The door safety switch removes power from the heating elements when the door is opened. Open and close the door a few times; note that the amber CYCLE light will switch off when the door is opened. If this condition is not true, consult the Troubleshooting section before proceeding. This check must be done when the furnace is heating and the cycle light is illuminated.

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Single Setpoint Models & Single Setpoint Models w/OTP

Contents

Eurotherm 3216 Controller Operation

The single setpoint model w/OTP furnace controller is a single setpoint controller, which provides a single digital display to indicate the current chamber temperature or setpoint temperature.

This temperature controller features sensor break protection, self-tuning capability and over temperature protection (OTP) with an additional OTP relay device.

Basic Operation

When the controller is turned ON it will perform a short self-test and then display a default page. The measured value (process value) is found in the upper display and the setpoint is found in the lower display.

Buttons and Indicators

OP1 (Output 1): Illuminates when the output is ON (normally heating).

OP2 (Output 2): Illuminates when the output is ON (normally cooling).

OP4 (Output 4): Illuminates when the AA relay output is ON (will go on during an alarm situation).

PAGE button: Allows you to select a new list of parameters.

SCROLL button: Allows you to select a parameter within a list of parameters.

DOWN button: Allows you to decrease a value.

UP button: Allows you to increase a value.

NOTE

If at any time you want to return to the HOME DISPLAY, press PAGE button.

To change the Setpoint

If you want to change the setpoint, press the **SCROLL** button until "**SP1**" is displayed. Press the UP or DOWN button until the desired setpoint value is displayed and then release the button. A few seconds after the button is released, the controller will accept the new value and is indicated by a brief flash of the display. Press **PAGE** button to return to HOME DISPLAY.

To View the Display Units

Press SCROLL until "**UNITS**" is displayed. The temperature units are also shown on the HOME DISPLAY to the right of the measured value (process value).
Temperature Units can be changed by pressing up and down buttons. Choice of Celsius (°C), Fahrenheit (°F), Kelvin (°K), Percentage (%), or None (nonE).

Controller Parameters

Home Display

°C ,°F, °K, %, or None: Temperature units in Celsius (default), Fahrenheit, Kelvin, Percentage (PErc), or None (nonE).
A1.DHI: Deviation high alarm.
A2.HI: High Limit alarm. Read Only.
A3.LO: Low Limit alarm. Read Only.
A.TUNE (tune): One-shot autotune enable.
WRK.OP: Working Output power. Read Only.
PV.OFS: Process Value Offset. Read Only.
SP.RAT: Ramp Rate Setpoint (default units is minutes).
RAMPU: Ramp Unit of measure (seconds, minutes and hours).
DWELL: Time for dwell or delay (default units is minutes).
T.STAT: Timer Status. Active only when timer is active.
TM.CFG: Timer configuration.
TM.RES: Timer Resolution (minutes and hours).
THRES: Timer start threshold (default is OFF).
END.T: Timer End Type (default is DWELL).

Pid List

Pb: Proportional band (in display units).
ti: Integral time in seconds.
td: Derivative time in seconds.
ACCESS List Code: Access code (Code needed to enter or change the other configuration parameters which are not normally accessible). Not accessible.

Alarms

The controller will flash an alarm message in the home display if an alarm condition is detected.
A2.HI: Measured value full scale high alarm.
A1.DHI: Measured value deviation high alarm.
S.br: Sensor break: check that sensor is connected correctly.
LBR: Loop break: check that the heating circuits are working properly.
Ld.F: Heater Circuit fault: indication of either an open or short solid state relay, a blown fuse, missing supply or open circuit heater.

Sensor Break Protection

This controller provides sensor break protection in the event the thermocouple opens. If an open thermocouple condition occurs, the digital display will blink “S.br” and the power to the heating element will be shut OFF (Cycle light will extinguish).

Over – Temperature Protection (OTP)

The OTP will be in effect during any alarm condition when the temperature of the furnace has deviated beyond the limit. The “Deviation High” alarm is the only alarm value, which can be changed. To change it, press the SCROLL button until “1dHi” appears on the display. Press the UP or DOWN button to select the OTP value you desire. We recommend a value of 20° above your working temperature to provide protection for your workload.

In addition to over-temperature protection, units containing a single setpoint controller w/OTP feature a mechanical OTP relay device, which disconnects power from the elements in an alarm condition.

Tuning

This controller incorporates a self-tuning feature, which determines the optimum control parameters for the best temperature accuracy with your load and setpoint. Use this feature the first time you use your furnace and each time you change either your setpoint or the type of load you are heating. Thermo Fisher Scientific recommends you use this feature to provide the best temperature accuracy the controller can attain. To use the tuning feature:

1. Start tuning with the process at ambient temperature. This allows the tuner to calculate the low cutback and high cutback values more accurately.
2. Adjust the setpoint to your desired value.
3. Press the SCROLL button until display reads, “A.TUNE.”
4. Press the UP or DOWN button to select, “on.”
5. Press the PAGE button to return to the HOME DISPLAY. The display will alternately flash between “tunE” and the HOME DISPLAY while tuning is in progress.
6. The controller will then turn the heating on and off to induce an oscillation. When the measured value reaches the required setpoint the first cycle will end.
7. Tuning will be complete after two oscillation cycles and then the tuner will turn itself off.
8. Normal control function will resume after the controller calculates tuning parameters.

NOTE

Furnace must be at ambient temperature before starting a tune. “Stat” and “Sp.rr” must be set to OFF or “tunE” will not initiate.

NOTE

Tune has completed when “tunE” stops flashing on display.

8 Single Setpoint Models & Single Setpoint Models w/OTP Tuning

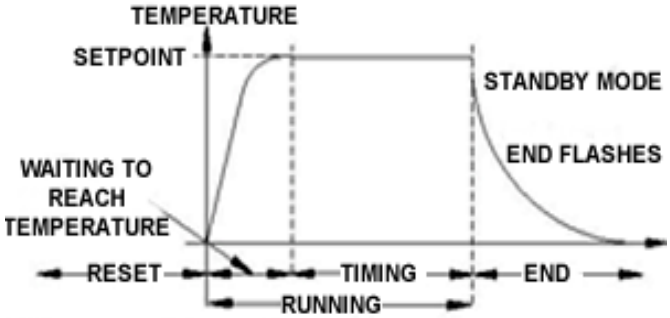
Single Ramp & Dwell

Contents

Functions

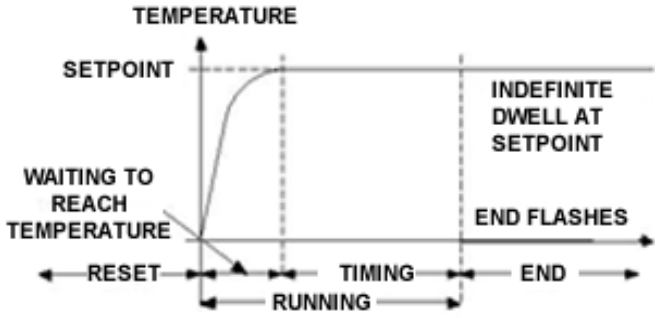
This type of controller has two step ramp and dwell programming capabilities. The Ramp and Dwell can be configured to three different modes.

1. **Mode 1 (DWELL)** The dwell time begins once the setpoint reaches the set threshold. The END TYPE action is executed when the dwell timer reaches the end.



MODE 1 (OPT. 1)

2. **Mode 2 (DELY)** The timer starts immediately upon instrument power-up or, when run is selected. The instrument remains in standby until the time has elapsed. After the time has elapsed, the instrument controls up to setpoint.

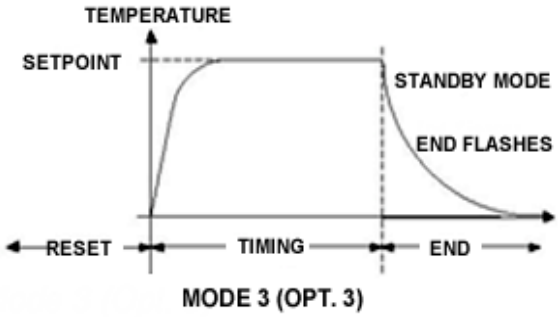


MODE 2 (OPT. 2)

NOTE

These instructions are used with the Single Setpoint models with OTP only (See models listed on front page).

3. **Mode 3 (SF.ST)** Starts automatically on power up. This is a soft-start function. If the PV is below the Soft Start Threshold, then the power is limited to the Soft Start Limit until the threshold is met.



NOTE

Value of" None" deactivates the timer.

Program Overview

- A program mode can be set by changing the "TM.CFG" variable (in the 'Timer' menu) to "DWEL, DELY, or SF.ST.

NOTE

The program must be stopped and the controller must be displaying the actual temperature before beginning the Setup.

- A Ramp rate may be set by changing the "SP.RAT" variable (in the 'SP' menu) to a value. The Ramp rate units are set with the "RAMPU" variable (in the 'SP' menu). The selections are Hour / Min / Sec.
- The Dwell time can be set by changing the "DWELL" variable (in the 'Timer' menu) to the desired value. Dwell time units are set with the "TM.RES" variable (in the 'Timer' menu). The selections are Hour / Min.
- The program Status can be set by changing the "T.STAT" variable to "run", "hold", or "res." This variable will start, hold, or stop the program."
- The Timer End Type can be set by changing the "END.T" to one of the four options:

  ► **OFF** - When the timer completes its dwell, the instrument will be put into Standby mode. The output power will be set to 0%, and the standard home display will display PV and OFF instead of setpoint.

  ► **DWELL** - When the timer completes, the controller will continue to control at setpoint.

  ► **SP2** - When the timer completes the target setpoint will switch to setpoint 2. The setpoint 2 may be a lower or a higher temperature.

  ► **Reset (rES)** - The timer or program will reset on completion, reverting to the setpoint used at the point it was started.

NOTE

The above four options is to set what is expected of the unit to do once the program is complete.
For example, if it is desired for the controller to stop doing anything at all once the timer is finished, set End.T to OFF. If it is desired to revert back to the ambient temp setpoint at which the program started, set END.T to rES.

SetPoint Rate Limit Setup

1. Press the **SCROLL** button until the "**SP.RAT**" (Ramp Rate) is displayed.
2. Set the desired Ramp rate with the UP or DOWN buttons, if the ramp to setpoint feature is needed. **If the Ramp rate is not needed, then set to "OFF"** with the UP or DOWN buttons.
3. Press the **SCROLL** button until "**TM.CFG**" (Ramp & Dwell mode) will be displayed, select the desired mode with the UP or DOWN buttons. (DWEL, DELY, or SF.ST).
4. Press the **SCROLL** button until "**DWELL**" will be displayed set the desired Dwell time with the UP or DOWN buttons.
5. Press the **PAGE** button and **SCROLL** button together until the Actual temperature is displayed.

Running the Program

1. Press the **SCROLL** button until "**T.STAT**" is displayed, set to "**run**" with the UP or DOWN buttons; or from the HOME DISPLAY, press **UP** and **DOWN** arrows together.
2. Press the **PAGE** button to display Actual temperature.

Holding the Program

1. Press the **SCROLL** button until "**T.STAT**" is displayed, set to "hold" with the UP or DOWN buttons; or from the HOME DISPLAY, press **UP and DOWN** arrows together.
2. Press the **PAGE** button to display Actual temperature.

Stopping the Program

Press the **SCROLL** button until "**T.STAT**" is displayed, set to "**res**" with the UP or DOWN buttons.

Clearing the Flashing End

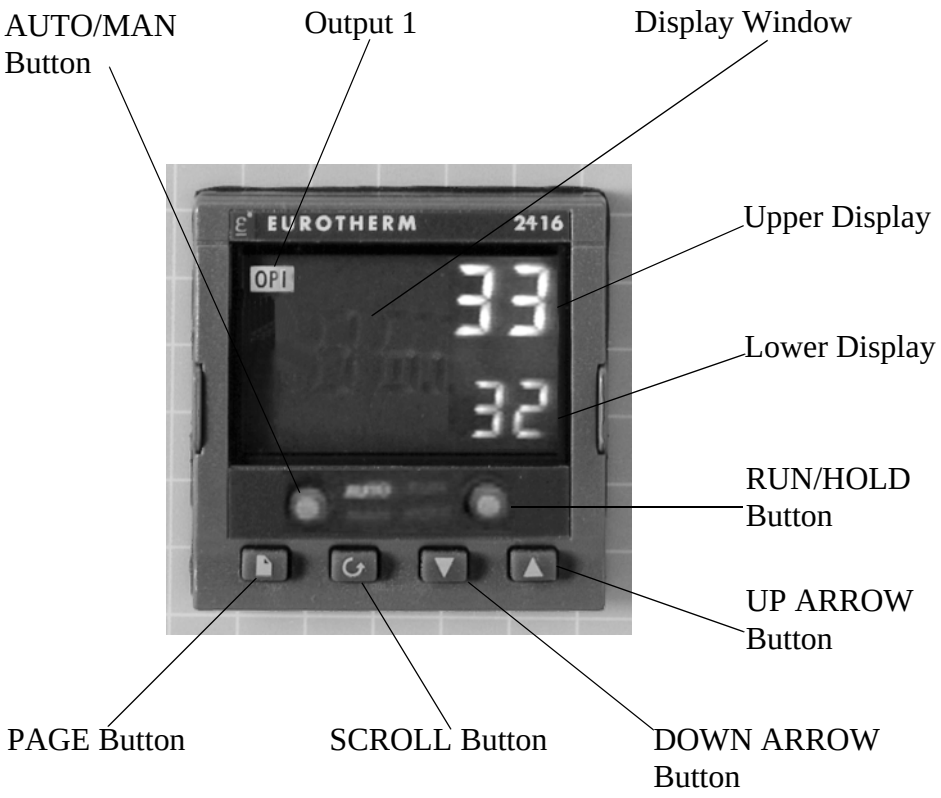
Press the PAGE and SCROLL buttons at the same time. It can also be cleared by pressing and holding the UP and DOWN arrows simultaneously until A-M (Auto/Manual) is displayed. Then select "Auto" and unit will clear program and revert to normal operation.

Verifying a Running Program

Press the SCROLL button until “T.SAT” is displayed. The display will show “run” if the program is running, “hold” if it is paused or “res” if it is not running. Press the PAGE button to display Actual temperature.

8 Segment & 4x16 Segment Programmable Models w/OTP

Contents



4x16 & 8 Segment Programmable Models with OTP

The **8 segment programmable** controller consists of a microprocessor based three-mode PID (Proportional, Integral, and Derivative), programmable temperature controller with over-temperature protection and appropriate output switching devices to control the furnace. The digital readout continuously displays chamber (upper display) and setpoint (lower display) temperatures unless the SCROLL or PAGE button is depressed. The programmable controller can be used as a single setpoint controller or as a programmable controller. The 8 segment digital model enables eight segments of programming.

The 4x16 segment programmable controller consists of a microprocessor based three-mode PID (Proportional, Integral, and Derivative), programmable temperature controller with over-temperature protection and appropriate output switching devices to control the furnace. The digital readout continuously displays chamber (upper display) and setpoint (lower display) temperatures unless the SCROLL or PAGE button is depressed. The programmable controller can be used as a single setpoint controller or as a programmable controller. The 4 program controller has four 16 segment programs.

NOTE

The controller will return to the HOME DISPLAY if left idle for more than a few seconds.

NOTE

Once the desired parameter has been selected, depressing either the UP or DOWN button will change the parameter value. In all cases, the value shown on the display is the current working value of that parameter.

Basic Operation

When the controller is turned ON, it will perform a short self-test and then change to the HOME DISPLAY. The HOME DISPLAY shows the measured temperature (process value) in the upper display and the desired value (setpoint) in the lower display.

To Change the Setpoint

If you want to change the setpoint, press the UP or DOWN button until the desired setpoint value is displayed in the lower display and then release the button.

To View Display Units

From the HOME DISPLAY press the SCROLL button. The display will briefly show the temperature units in °C/F/K and then return to the HOME DISPLAY. (If you require a different temperature unit call Customer Service.)

To View the % Output Power

From the HOME DISPLAY press the SCROLL button twice. This value is a read-only value and cannot be changed.

To View the % Output Power

From the HOME DISPLAY press the SCROLL button twice. This value is a read-only value and cannot be changed.

Buttons and Indicators

OP1 (Output 1): illuminates when the heating output of the temperature controller is on.

AUTO/MAN: (Auto/Manual Mode): when the controller is in the automatic mode the output automatically adjusts to keep the temperature or process value at the setpoint. The “AUTO” light will illuminate. The manual mode has been disabled through factory configuration. Call Customer Service for further information.

RUN/HOLD (Run/Hold button):

- Starts a program when pressed once—RUN light illuminates.
- Holds a program when pressed again— HOLD light illuminates.
- Cancels hold and continue running when pressed again—HOLD light is off and RUN light illuminates.
- Exits a program when the button is held down for two seconds—RUN and HOLD lights are off.
- At the end of a program the RUN light will flash.
- During holdback the HOLD light will flash.

PAGE button: allows you to choose a parameter from a list of parameters.

SCROLL button: allows you to choose a parameter within a list of parameters.

UP button: allows you to increase the value in the lower display.

DOWN button: allows you to decrease the value in the lower display.

Controller Parameters

Home Display

°C: measured temperature in Celsius.
Temperature units cannot be changed without entering the configuration. Contact Customer Service if a different temperature unit is required.

OP: % output power demand; displayed in lower display (cannot be changed).

C.id: Controller identification number.

PrG: Program number (displayed when a program is running; 4x16 programmable models only).

IdHi: Deviation High Alarm.

tunE: One-shot autotune enable.

run LiSt: (Program Run List)

PrG: Currently running program (only used on 4x16 programmable models).

StAt: Displays the program status [OFF, run (running active program), hoLd (program on hold), HbAc (waiting for process to catch up), End (program completed)] in the lower display. The controller will default to “OFF.”

FASt: Fast run through program (no/YES). The controller will default to “no.”

SEG.d: Flash active segment type in the lower display of the home display (no/YES). The controller will default to “no.”

ProG LiSt (Program Edit List)
PrG.n: Press the UP or DOWN ARROW to select the program number (program number will be displayed in lower display on 4x16 programmable models only).

Hb: Press the UP or DOWN ARROW to select the holdback type [OFF (disables holdback), Lo (deviation low holdback), Hi (deviation high holdback) or bAnd (deviation band holdback)] for the entire program. The controller will default to “OFF.”

Hb.U: Press the UP or DOWN ARROW to select the holdback value (in display units).

rmP.U: Press the UP or DOWN ARROW to toggle between ramp units (Sec, min or Hour). Controller will default to “Sec.”

dwL.U: Press the UP or DOWN ARROW to toggle between dwell units (SEc, min or Hour). Controller will default to “SEc.”

Cyc.n: Press the UP or DOWN ARROW to set the number of program cycles (1 to 999 or cont). The controller will default to “cont.”

SEG.n: Press the UP or DOWN ARROW to select the segment number (1-8 in 8 segment models, 1-16 in 4x16 models).

tYPE: Press the UP or DOWN ARROW to select the segment type [End (end of program), rmP.r = ramp rate (ramp to a specified setpoint at a set rate), rmp.t = ramp time (ramp to a specified temperature in a set time), dwEll (to maintain a constant temperature for a set time), StEP (climb instantaneously from current to specified temperature), cALL (to call a program as a subroutine, available only on 4x16 programmable models)]. The controller will default to “End.” Other parameters used with tYPE include; tGt target setpoint), Rate (rate of temperature increase) and dur (time to target setpoint or time to dwell).

End.t: End segment type: dwELL (dwell continuous), rSEt (reset) and S OP (End Segment Output power level.

AL LiSt (Alarm List)

IdHi: Deviation High Alarm.

Atun LiSt: (Autotune List)
tunE: One-shot autotune enable.
drA: Adaptive tune enable.

drA.t: Adaptive tune trigger level in display units. Range = 1 9999.

Pid LiSt
G.SP (Gain Setpoint): Is the temperature at which the controller switches from the (SEt1) PID values to the (SEt 2) PID values.

Pb: Proportional band in display units (SEt 1).

ti: Integral time in seconds (SEt 1).

td: Derivative time in seconds (SEt 1).

Pb2: Proportional band (SEt 2).

ti2: Integral time in seconds (SEt 2).

td2: Derivative time in seconds (SEt 2).

ACCS LiSt (Access List)
Access Code (Code needed to enter or change the other configuration parameters which are not normally accessible.) Not accessible.

Alarms

The controller will flash an alarm message in the home display if an alarm condition is detected.

IdHi: PV deviation high alarm.

2FSH: PV full scale high alarm.

LCr: load current low alarm.

HCr: load current high alarm.

S.br: Sensor break: check that sensor is connected correctly.

L.br: Loop Break: Check that the heating circuits are working properly.

Ld.F: Heater Circuit Fault: indication of either an open or short solid sate relay, a blown fuse, missing supply or open circuit heater.

SSr.F: Solid state relay failure indications in a solid state relay: indicates either an open or short circuit in the SSR.

Htr.F: Heater failure: Indication that there is a fault in the heating circuit: indicates either a blown fuse, missing supply or open circuit heater.

NOTE

The following alarm messages are factory default settings and may vary if you have changed the configuration of your controller:
IDHi: = 50°C
2FSH = 1225°C

Sensor Break Protection

This controller provides sensor break protection in the event the thermocouple opens. If an open thermocouple condition occurs, the digital display will Blink “S.br” and the power to the heating element will be shut OFF (Cycle light will extinguish).

Over-Temperature Protection (OTP)

The OTP will be in effect during any alarm condition when the temperature of the furnace has deviated beyond the limit. The “Deviation High” alarm is the only alarm value which can be changed. To change it, press the SCROLL button until “idHi” appears on the display. Press the UP or DOWN button to select the OTP value you desire. We recommend a value of 20° above your working temperature to provide protection for your workload.

To Operate the Controller as a Single Setpoint Controller

1. Switch the circuit breaker to the “ON” position. The setpoint temperature presently set in the controller will appear in the lower display. (The upper display indicates the actual chamber temperature.)
2. To change the setpoint, press the UP or DOWN button until the desired setpoint value is displayed; then release the button.
3. The furnace will begin to heat if the new setpoint temperature is higher than the present chamber temperature.

Programming the Controller

The controller is capable of varying temperature or process value with time through programming. A program is stored as a series of segments and can be run once, repeated a set number of times or run continuously. To create a customized program using the controller parameters listed under “Controller Parameters” at the beginning of this section, follow the procedures outlined in the proceeding sections of this manual.

Creating a New Program or Editing an Existing Program (4x16 Segment Programmable Models Only)

The same steps are used when creating a new program and editing an existing program with the exception being that a new program starts with all its segments set to End in the tYPE parameter. Temporary changes can be made to these parameters when the program is in the hold state but permanent changes must be made in the reset state. Follow the steps below to create or edit a program.

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, “PrG.n.”
3. Press the UP or DOWN button to select a number for a new program or to edit an existing program.

Hb: Holdback

Holdback consists of a value and a type. If the measured value lags behind the setpoint by an undesirable amount during a ramp or dwell, the holdback feature can be used to freeze the program at its current state (the HOLD light will flash). The program will resume when the error comes within the holdback value.

OFF: holdback is disabled.

Lo (Deviation Low Holdback): holds the program back when process variable deviates below the setpoint by more than the holdback value.

Hi (Deviation High Holdback): holds the program back when process variable deviates above the setpoint by more than the holdback value.

bAnd (Deviation Band Holdback): combines the features of the high and low deviation holdback in that it holds the program back when the process variable deviates above or below the setpoint by more than the holdback value.

To set the holdback type:

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, “Hb.”
3. Press the UP or DOWN button to toggle between “bAnd, Hi, Lo and OFF. ”

NOTE

The value set in this parameter is always for the entire program.

Hb U: Holdback Value

To set the holdback value:

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, “Hb.U.”
3. Press the UP or DOWN button to enter a holdback value.

rmP.U: Setting Ramp Units

Ramp units are time units which are used in “rmP.r” segments (ramp to a setpoint at degrees per second, minute or hour) and “rmP.t” segments (ramp to setpoint in a specific amount of time). See “Setting the Segment Type” for an explanation on how to set a ramp segment.

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, “rmP.U.”
3. Press the UP or DOWN button to toggle between seconds, minutes and hours.

dwL.U: Setting Dwell Units

Dwell units are time units which are used in “dwELL” segments (amount of time to remain at a specific temperature). See “Setting the Segment Type” for an explanation on how to set a dwell segment.

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, “dwL.U.”
3. Press the UP or DOWN button to toggle between seconds, minutes and hours.

CYC.n: Setting the Number of Cycles

Set the number of times a group of segments or programs are to be repeated by following the steps listed below.

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads,”CYC.n.”
3. Press the UP or DOWN button to select the number of cycles you want to run or, press the DOWN button to select “cont.” so the program will run continuously.

Setting the Segment Type

NOTE

The program ramp rate is designed to reduce the heatup rate or cooling rate that the furnace normally exhibits. When not using this feature, the furnace will operate at its maximum heating and cooling capability.

NOTE

When the program ramp has ended or has been reset, the furnace will continue to maintain setpoint temperature. It will not cool to ambient temperature unless the setpoint is set to ambient temperature by the program or by the operator.

There are five segment types. Proceed with the following steps according to the type of segment you have selected.

rmP.r (Ramp)

To ramp linearly at a set rate to a specified temperature:

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads,"tYPE."
3. Press the UP or DOWN button until display reads, "rmP.r."

Steps 4 and 5 are used in the 4 program model only. If you are using an 8 segment program, skip to step 6.

4. Press the SCROLL button until display reads "Hb."
5. Press the UP or DOWN button to toggle between "bAnd, Hi, Lo and OFF."
6. Press the SCROLL button until display reads, "tGt."
7. Press the UP or DOWN button to set a target setpoint.
8. Press the SCROLL button until display reads,"rAtE."
9. Press the UP or DOWN button to select a value in ramp units (seconds, minutes or hours; set in the "rmP.U" parameter).

rmP.t

To ramp to a specified temperature at a set time:

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, "tYPE."
3. Press the UP or DOWN button until display reads, "rmP.t."
4. Press the SCROLL button until display reads, "tGt."
5. Press the UP or DOWN button to set a target setpoint.
6. Press the SCROLL button until display reads, "dur."
7. Press the UP or DOWN button to select a time in ramp units (seconds, minutes or hours; set in the "rmP.U"parameter.

dwEll

To maintain a constant temperature for a specified time:

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, “tYPE.”
3. Press the UP or DOWN button until display reads, “dwEll.”
4. Press the SCROLL button until display reads, “dur.”
5. Press the UP or DOWN button to select a time in dwell units (seconds, minutes or hours; set in the “dwL.U” parameter).

StEP

To climb instantaneously from the current temperature to a specified temperature.

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, tYPE.”
3. Press the UP or DOWN button until the display reads, “StEP.”
4. Press the SCROLL button until display reads, “tGt.”
5. Press the UP or DOWN button to set a target setpoint.

cALL (Running Multiple Programs; 4x16 Segment Programmable Models Only)

To call a program as a subroutine:
If you want to run multiple programs, you can program the controller to “call” or link one program to another. This makes it possible to run one program at any time during another program and also return to the original program if desired.

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, “tYPE.”
3. Press the UP or DOWN button until display reads, “cALL.”
4. Press the SCROLL button until display reads, “PrG.n.”
5. Press the UP or DOWN button to select a program number to be linked.
6. Press the SCROLL button until display reads, “CYC.n.”
7. Press the UP or DOWN button to select the number of cycles the linked program is to be run.

End

To end or repeat a program:

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, “tYPE.”
3. Press the UP or DOWN button until display reads, “End.”
4. Press the SCROLL button until display reads, “End.t.”
5. Press the UP or DOWN button to toggle between “dwEll” (an indefinite dwell), “SOP” (End Segment Output Power) and “rSET” (reset).

Setting the Target Setpoint (4x16 Segment Programmable Models Only)

1. Press the PAGE button until you reach the program list (ProG LiSt).
2. Press the SCROLL button until display reads, “tGt.”
3. Press the UP or DOWN button to set the target setpoint temperature.

Running a Program (8 Segment Programmable Models)

To run a program, press the RUN/HOLD button. (The RUN light will illuminate.)

Running a Program (4x16 Segment Programmable Models)

To run a program, press the RUN/HOLD button.

(The RUN light will illuminate) or:

1. Press the PAGE button until you reach the run list (run LiSt).
2. Press the SCROLL button until display reads, “PrG.”
3. Press the UP or DOWN button to select the program number you want to run.
4. Press the RUN/HOLD button once to start the program. (The RUN light will illuminate.)

Holding a Program

To put a running program on hold, press the RUN/HOLD button. (The HOLD light will illuminate.)

Cancelling a Program

To cancel a program, hold the RUN/HOLD button down until the RUN and HOLD lights go off.

Tuning your Furnace

The purpose of tuning your furnace is to match the characteristics of your controller to the characteristics of the process being controlled. Good control is evidenced by: stable, straight-line control of the setpoint temperature with no fluctuations; No overshoot or undershoot of the setpoint temperature; rapid restoration of the setpoint temperature when external disturbances cause deviations from the setpoint.

This controller has automatic tuning features which install optimum tuning parameters to give the best temperature accuracy. No manual loading of tuning parameters is needed. We recommend that you tune the furnace to your specific application to obtain the best results. To provide the best temperature accuracy possible, use these features when you install your furnace and whenever you change your application or procedure.

Tuning Error

The display will flash “tu.ER” if an error occurs during tuning. To clear the error and restart tuning, simultaneously press the PAGE and SCROLL buttons and follow the steps outlined in “Autotuning.”

The display will flash “tu.ER” if an error occurs during tuning. To clear the error and restart tuning, simultaneously press the PAGE and SCROLL buttons and follow the steps outlined in “Autotuning.”

To stop the tuning function, simultaneously press the PAGE and SCROLL buttons.

Gain Scheduling

G.SP: Gain Scheduling

Gain scheduling is the automatic transfer of control between two sets of PID values. The 2416 controller does this at a presettable process value. Gain scheduling is used for difficult control processes which show large changes in their response time or sensitivity at high or low temperatures, or when heating or cooling.

The G.SP gain schedule setpoint is factory set at 700° C. The G.SP must be adjusted to 200°C from the desired setpoint temperature when tuning.

Setting the Transfer Point

If gain scheduling has been enabled, “G.SP will appear at the top of the PID list. This sets the value at which the transfer will occur. When the process value is below this level, PID1 will be active and when it is above, Pid2 will be active. Set a value between the control regions that show the greatest change to achieve the best point of transfer.

Tuning

The two sets of PID values can be manually set or automatically tuned. To tune automatically you must tune above and below the transfer point G.SP. If the process value is below the transfer point G.SP, the calculated values will automatically be inserted into the (SEt 1) set and if the process value is above G.SP, the calculated values will automatically be inserted into the (SEt 2).

Autotuning

The Autotune feature automatically sets up the PID values in the control parameters to suit new process conditions.

To tune your furnace using autotuning:

1. Load your furnace with a load similar to your normal load and close the door.
2. Set the setpoint temperature.
3. Press the PAGE button until the display reads, “Atun LiSt.”
4. Press the SCROLL button until “tunE OFF” is displayed.
5. Press the UP or DOWN button to select “on.”
6. Simultaneously press the PAGE and SCROLL buttons to return to the HOME DISPLAY. The display will flash “tunE” while tuning is in progress.

Adaptive Tuning

Adaptive tuning continuously evaluates tuning parameters. Adaptive tuning automatically installs new values if better accuracy is possible. Adaptive tuning should be used when the characteristics of a process change due to load or setpoint changes or, in a process that cannot handle the oscillation caused by a one-shot tune.

To tune your furnace using adaptive tuning:

1. Load your furnace with a load characteristic of those you intend to heat in it.
2. Press the PAGE button until display reads, “Atun LiSt.”
3. Press the SCROLL button until “drA OFF” is displayed.
4. Press the UP or DOWN button to select “on.”
5. Press the SCROLL button until “drA.t” is displayed.
6. Press the UP or DOWN button until the desired trigger value is achieved.

- For best results, use only the center two-thirds of the furnace chamber.
- If you are heating a number of small parts, spread them throughout the center two-thirds of the furnace chamber.
- Keep objects away from the thermocouple.
- Use insulated tongs and mittens when loading and unloading the furnace.

- Always wear safety glasses.
- Never come into contact with the heating elements. Hitting the elements with tongs or laying the load against them will cause the elements to burn out prematurely.

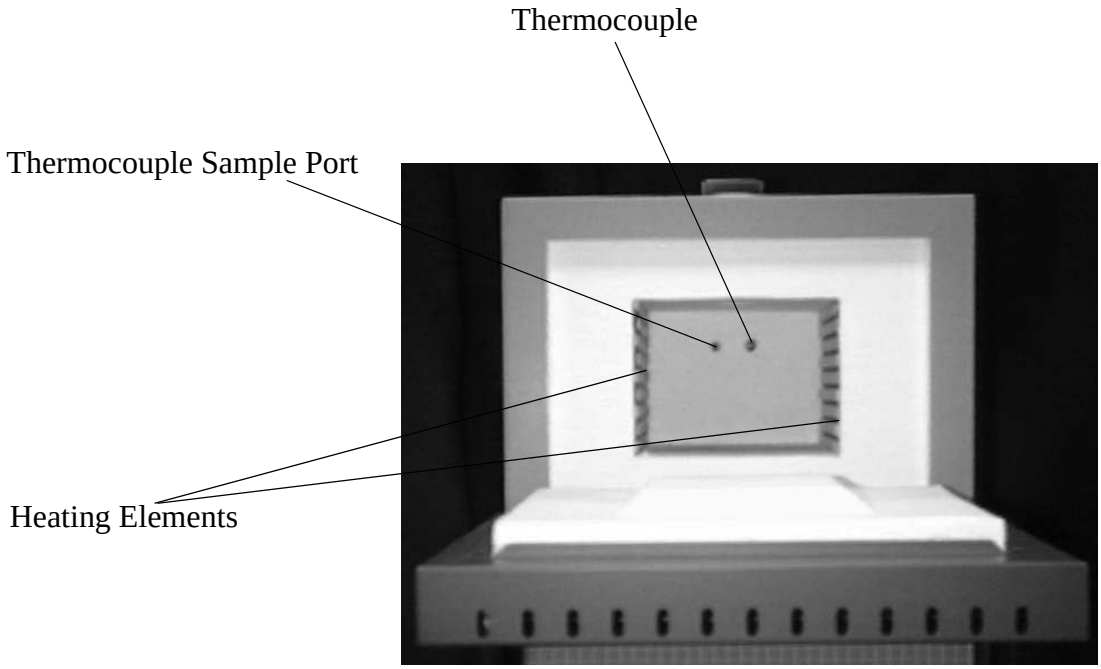
Furnace Loading

CAUTION

Do not overload your furnace chamber. If the load is to be heated uniformly, it should not occupy more than two-thirds of the furnace chamber. Maintain at least a 3/4” gap between the load and elements. Failure to observe this caution could result in damage to furnace components.

This unit is equipped with a venting system on the top of the furnace. This is for the removal of fumes from the chamber of the unit.

Contamination is a major cause of element failure, therefore, removes all fume forming material before heating. (e.g. clean cutting oil from tool steel).



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Preventive Maintenance

Housekeeping is vital to your electric furnace – KEEP IT CLEAN. Run your furnace up to 871°C (1600°F) empty occasionally to burn off the contamination that may exist on the insulation and elements. Maintain 871° (1600°F) for at least 4 hours to ensure complete ashing of foreign materials.

Element life is reduced somewhat by repeated heating and cooling. If the furnace is to be used again within a few hours, it is best to keep it at the operating temperature or at a reduced level such as 260°C (500°F). We highly recommend that you replace the thermocouple periodically (once every six months) to ensure temperature accuracy.

General Cleaning Instructions

Wipe exterior surfaces with lightly dampened cloth containing mild soap solution. The Troubleshooting section is intended to aid in defining and correcting possible service problems. When using the chart, select the problem category that resembles the malfunction. Then proceed to the possible cause's category and take necessary corrective action.

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Maintenance and Servicing

Contents

To Replace a Heating Element

NOTE

The ceramic hearth collar may crack. This is a normal condition and will not affect the performance of the hearth collar.

1. Disconnect the furnace from the power supply.
2. Remove the back terminal cover of the furnace. (Note placement and connection of wires.)
3. Loosen the nuts on the terminal points of the four heating element lead wires and remove the element wires from the terminals.
4. Loosen the thermocouple hold-down clip and carefully remove the thermocouple from the rear of the furnace chamber.
5. Remove both the back of the furnace and the blanket insulation.
6. Grasp the element lead wires and pull out both elements and the back chamber insulation.
7. Replace the defective element.
8. Reverse the disassembly procedure, making sure you thread all element lead wires through the insulating porcelain bushings on the back of the furnace and cut off any excess element lead wire after securing the leads to the terminal points.
9. Reconnect the furnace to the power supply.
10. Test the operation of the furnace.

To Replace a Chromel/Alumel Thermocouple (All Furnaces)

1. Disconnect the furnace from the power supply.
2. Remove both back covers. (Note placement and connection of wires.)
3. Remove the clip holding the thermocouple in place (1 screw), and remove the two screws on the thermocouple terminals.
4. Remove the thermocouple. (Note: first pull the thermocouple straight out of the hole in the chamber to avoid damage to the insulation.)
5. Guide the looped ends of the new thermocouple through the plastic bushings with the red (-) lead to the right as you face the back of the furnace.
6. Insert the thermocouple straight through the hole in the chamber.
7. Secure the thermocouple with clip and screw. Connect the looped ends of the thermocouple to the terminals with “+” to “+” (yellow) and “-” to “-” (red) wires. A polarity test of the thermocouple and lead wire is easily made with the use of a magnet. On a Chromel/Alumel thermocouple and lead wire, the non-magnetic wire is positive (+) and the magnetic wire is negative (-).
8. Replace both back covers.
9. Reconnect to the power supply.

10. Test the operation of the furnace.

To Replace Door Switches (Micro-Switch)

1. Disconnect the furnace from the power supply.
2. Remove the screws on the front dial and the screws and lock washers on the back cover.
3. Slide the control section forward. (Note: do not pull excessively on the internal wires.)
4. Disconnect the wires from the door switch. (Note the connection placement of the wires to the micro- switch.)
5. Remove the screws and nuts from the micro-switch.
6. Insert new micro-switches and secure with the screws and nuts removed in step 5.
7. Reconnect the wires to the new door switch.
8. To realign the door switches, see the following section, “To Realign Door Switches.”
9. Slide the control section back and replace the screws and lock washers described in step 2.
10. Reconnect to the power supply.
11. Test the operation of the door switches. (See next section, step 8.)

To Realign Door Switches (Micro-Switch):

1. Disconnect the furnace from the power supply.
2. Remove the lower rear cover.
3. With the door closed, loosen the screws on the micro-switch bracket and gently push the switch bracket forward until you hear a click.
4. Open and close the door; the switch should click when the door is opened approximately 3" and 1" to 2” before the door is closed. Slide the switches backward to increase the distance, forward to decrease the distance.
5. Tighten the two screws to secure the switches. Check the operation of the switch as described in step 4 after tightening the screws.
6. Replace the back cover.
7. Reconnect to power supply.
8. To test the operation of the door switch: move the power switch on, set the control to a setting high enough to keep the control from cycling, open and close the door; the cycle light should turn OFF when the door is opened approximately 3" and turn back ON 1” to 2” before the door is closed.

To Replace the Controller

The controller plugs into a panel mounting sleeve which should be left permanently installed in the furnace housing. To remove the controller, release the side clips and slide the controller out. Do not attempt to dismantle this unit further; replace it with a Thermolyne loaner or a new unit.

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Troubleshooting

The Troubleshooting section is intended to aid in defining and correcting possible service problems. When using the chart, select the problem category that resembles the malfunction. Then proceed to the possible cause's category and take necessary corrective action.

Problem	Possible Causes	Corrective Action
Cycle light does not illuminate.	The furnace is not connected to power supply.	Reconnect furnace to power supply.
	Incorrect power source.	Connect to correct power source.
	ON and OFF power switch defective.	Replace power switch.
	Defective cycle light.	Replace cycle light.
	Door switch malfunction.	Realign or replace furnace door safety switch.
Furnace does not heat.	No power.	Check power source and fuses or breakers.
	Defective electrical hookup.	Repair electrical hookup.
	Thermocouple has oxidized and opened the circuit.	Replace thermocouple.
	Controller malfunction.	Replace controller.
	Heating elements burned out.	Replace defective elements.
	Door switch malfunction.	Realign or replace door safety switch.
	Defective OTP relay.	Replace relay.
	Defective solidstate relay.	Replace relay.
Door switch does not cut power to heating elements.	Door switch not functioning.	Realign or replace door safety switch.
Controller over-temp. does not cut power to furnace chamber.	Alarm output device malfunction.	Replace controller.
	OTP relay malfunction.	Replace relay.
	Elements shorted to ground.	Replace faulty element.

Slow heatup.	Low line voltage.	Install line of sufficient size and voltage (isolate furnace from other electrical loads).
	Heavy load in chamber.	Lighten load in chamber to allow heat to circulate.
	Wrong heating element.	Install proper element.
	Heating element burned out.	Replace element.
Repeated element burnout.	Overheating furnace.	Keep furnace under maximum temperature. Closer supervision of control setting.
	Heating harmful materials.	Enclose material in container. Clean up spills in and on chamber. Ventilate chamber by leaving top vent slightly open when heating known harmful reagents.
	Contamination from previous burnout.	Replace insulation material.
Inaccurate temp. readout.	Oxidized or contaminated thermocouple.	Replace thermocouple.
	Poor thermocouple connection.	Tighten connections.
	Improper loading procedures.	Use proper loading procedures.
	Poor ventilation of control.	Clear area around furnace control.
	Thermocouple connections reversed.	Reconnect thermocouple correctly.

Replacement Parts List

Single Setpoint Models

Replace fuses with same type and rating.

F47910,F47910-26,F47910-33,F47910-33CN ,F47910-33CH ,F47910-33UK,F47914,F47915, F48010,F48010-26,F48010-33,F48010-33CN ,F48010-33CH,F48010-33UK,F48014, F48015-60,F48018

Part Number	Description	Quantity	Notes
CN71X189	Controller	1	F48010-33, F48010-33CN, F48010-33CH and F48010-33UK only.
CN71X180	Controller	1	All Models except F48010-33, F48010-33CN, F48010-33CH and F48010-33UK.
CAX94	Line Filter	1	"-33" models only.
EL479X1A	Element	2	120 & 240 volt F47900 models only.
EL479X2A	Element	2	100 volt F47900 models only.
EL480X1A	Element	2	120 & 240 volt F48000 models only, except "-33" models.
EL480X2A	Element	2	208 volt F48000 models only.
EL1205X1	Element	2	"-33" F48000 models only
FZX4	Line Fuse	2	100 & 120 volt F47900 models only.
FZX29	Line Fuse	2	120 volt F48000 models only.
FZX30	Line Fuse	2	208 & 240 volt models only.
PLX76	Pilot Light	1	100 &120 volt models only.
PLX82	Pilot Light	1	208 & 240 volt models only.
RYX34	S.S. Relay	1	All Models
SWX163	Door Switch	2	All Models
SWX143	Power Switch	1	100 &120 volt models only.

Part Number	Description	Quantity	Notes
SWX144	Power Switch	1	208 & 240 volt models only.
TRX136	Terminal Block	1	All Models
TC1165X1	Thermocouple	1	All Models

Single Setpoint Models with OTP

F47920,F47920-26,F47920-33,F47920-33CN ,F47920-33CH ,F47920-33UK,F47924,F47925, F48020-DB,F48020-26,F48020-33,F48020-33CN ,F48020-33CH , F48020-33UK , F48025, F48025-60,F48028

Part Number	Description	Quantity	Notes
CN71X168	Controller	1	F48020-33, F48020-33CN, F48020-33CH and F48020-33UK only.
CN71X190	Controller	1	All Models except F48020-33, F48020-33CN, F48020-33CH and F48020-33UK.
CAX94	Line Filter	1	“-33” models only.
EL479X1A	Element	2	120 & 240 volt F47900 models only.
EL479X2A	Element	2	100 volt F47900 models only.
EL480X1A	Element	2	120 & 240 volt F48000 models only, except “-33” models.
EL480X2A	Element	2	208 volt F48000 models only.
EL1205X1	Element	2	“-33” F48000 models only.
FZX4	Line Fuse	2	100 & 120 volt F47900 models only.
FZX29	Line Fuse	2	120 volt F48000 models only.
FZX30	Line Fuse	2	208 & 240 volt models only.
PLX76	Pilot Light	1	100 &120 volt models only.
PLX82	Pilot Light	1	208 & 240 volt models only.
RYX34	S.S. Relay	1	All Models
RYX56	Mechanical Relay	1	100 &120 volt models only.
RYX57	Mechanical Relay	1	208 & 240 volt models only.
SWX163	Door Switch	2	All Models
SWX143	Power Switch	1	100 &120 volt models only.
SWX144	Power Switch	1	208 & 240 volt models only.
TRX136	Terminal Block	1	All Models
TC1165X1	Thermocouple	1	All Models

8 Segment Programmable Models with OTP

F47920-80,F47920-26-80,F47920-33-80,F47920-33-80CN , F47920-33-80CH , F47920-33-80UK , F47924-80,F47925-80,F48020-80,F48020-26-80,F48020-33-80, F48020-33-80CN ,F48020-33-80CH , F48020-33-80UK , F48025-60-80,F48028-80

Part Number	Description	Quantity	Notes
CN71X97	Controller	1	-33 models only.
CN71X74	Controller	1	All Models except“-33” models only.
CAX94	Line Filter	1	“-33” models only.
EL479X1A	Element	2	120 & 240 volt F47900 models only.
EL479X2A	Element	2	100 volt F47900 models only.
EL479X1A	Element	2	120 & 240 volt F48000 models only, except “-33” models.
EL479X2A	Element	2	208 volt F48000 models only.
EL1205X1	Element	2	“-33” F48000 models only.
FZX4	Line Fuse	2	100 & 120 volt F47900 models only.
FZX29	Line Fuse	2	120 volt F48000 models only.
FZX30	Line Fuse	2	208 & 240 volt models only.
PLX76	Pilot Light	1	100 &120 volt models only.
PLX82	Pilot Light	1	208 & 240 volt models only.
RYX34	S.S. Relay	1	All Models
RYX56	Mechanical Relay	1	100 &120 volt models only.
RYX57	Mechanical Relay	1	208 & 240 volt models only.
SWX163	Door Switch	2	All Models
SWX143	Power Switch	1	100 &120 volt models only.
SWX144	Power Switch	1	208 & 240 volt models only.
TRX136	Terminal Block	1	All Models
TC1165X1	Thermocouple	1	All Models

4 X 16 Segment Programmable Models with OTP

F47950,F47950-26,F47950-33,F47950-33CN , F47950-33CH , F47950-33UK , F47954,F47955,F48050,F48050-26,F48050-33,F48050-33CN ,F48050-33CH , F48050-33UK , F48055-60,F48058

Part Number	Description	Quantity	Notes
CN71X98	Controller	1	-33 models only.
CN71X75	Controller	1	All Models except"-33" models only.
CAX94	Line Filter	1	"-33" models only.
EL479X1A	Element	2	120 & 240 volt F47900 models only.
EL479X2A	Element	2	100 volt F47900 models only.
EL480X1A	Element	2	120 & 240 volt F48000 models only, except "-33" models.
EL480X2A	Element	2	208 volt F48000 models only.
EL1205X1	Element	2	"-33" F48000 models only.
FZX4	Line Fuse	2	100 & 120 volt F47900 models only.
FZX29	Line Fuse	2	120 volt F48000 models only.
FZX30	Line Fuse	2	208 & 240 volt models only.
PLX76	Pilot Light	1	100 &120 volt models only.
PLX82	Pilot Light	1	208 & 240 volt models only.
RYX34	S.S. Relay	1	All Models
RYX56	Mechanical Relay	1	100 &120 volt models only.
RYX57	Mechanical Relay	1	208 & 240 volt models only.
SWX163	Door Switch	2	All Models
SWX143	Power Switch	1	100 &120 volt models only.
SWX144	Power Switch	1	208 & 240 volt models only.
TRX136	Terminal Block	1	All Models
TC1165X1	Thermocouple	1	All Models

Ordering Procedures

Please refer to the Specification Plate for the complete model number, serial number, and series number when requesting service, replacement parts or in any correspondence concerning this unit.

All parts listed herein may be ordered from the Thermo Scientific dealer from whom you purchased this unit or can be obtained promptly from the factory. When service or replacement parts are needed we ask that you check first with your dealer. If the dealer cannot handle your request, then contact our Customer Service Department at 800-438-4851.

Prior to returning any materials, please contact our Customer Service Department for a “Return Materials Authorization” number (RMA). Material returned without an RMA number will be refused.

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Wiring Diagrams

Contents

SINGLE SETPOINT CONTROL

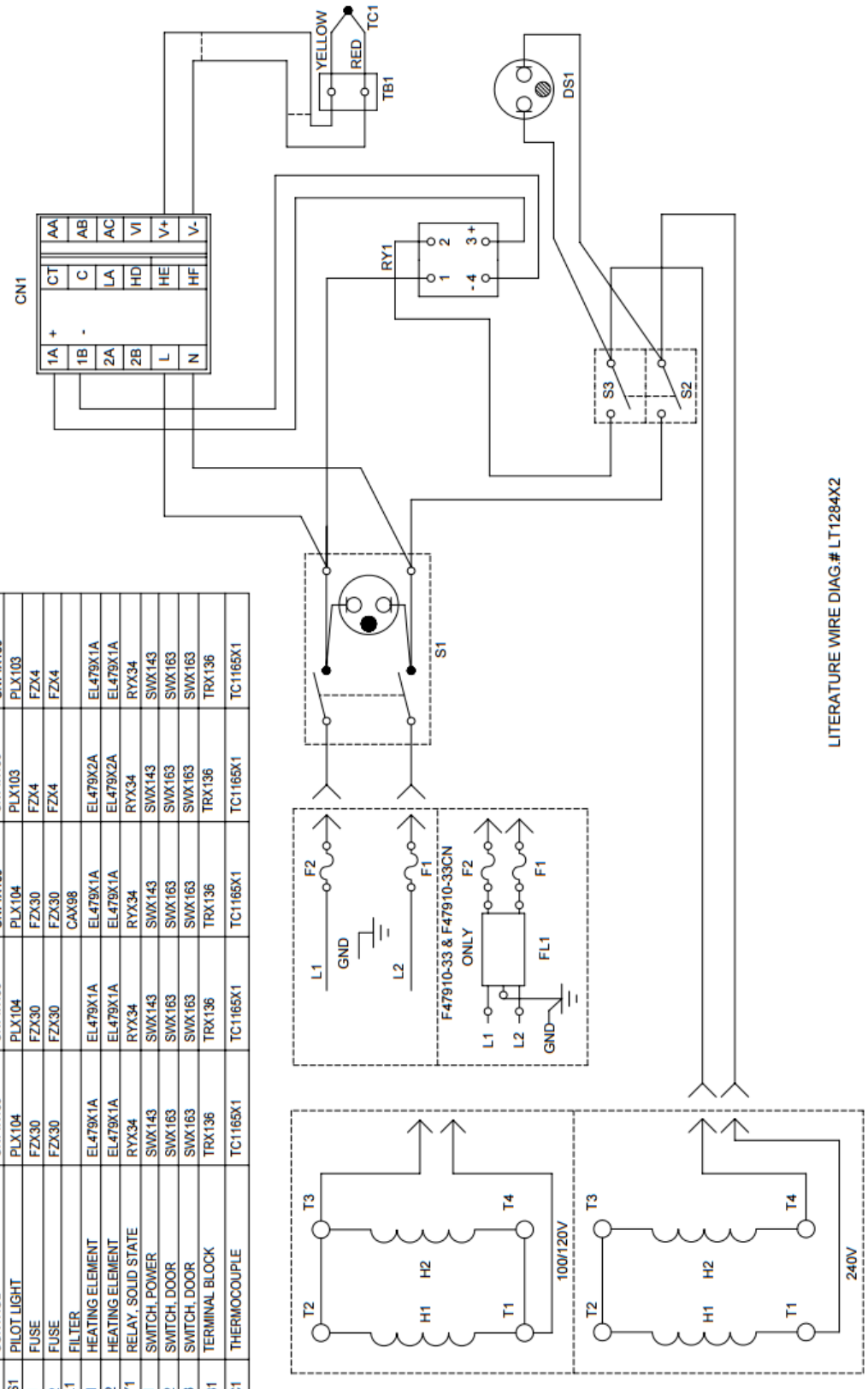


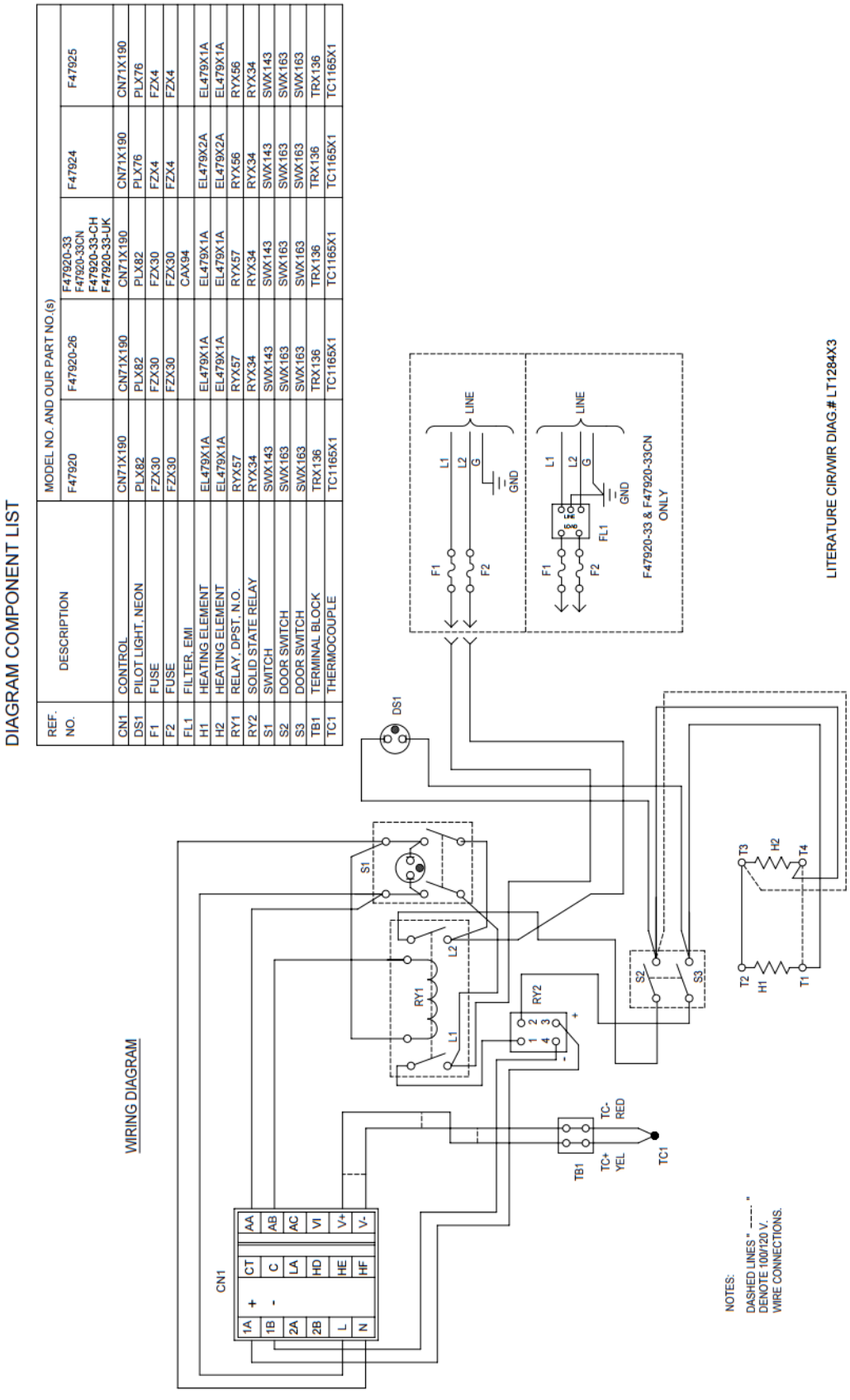
DIAGRAM COMPONENT LIST

REF. NO.	DESCRIPTION	MODEL NO. AND OUR PART NO.(s)				
		F47910	F47910-26	F47910-33 F47910-33CN F47910-33-CH F47910-33-UK	F47914	F47915
CN1	CONTROL	CN71X180	CN71X180	CN71X180	CN71X180	CN71X180
DS1	PILOT LIGHT	PLX104	PLX104	PLX104	PLX103	PLX103
F1	FUSE	FZX30	FZX30	FZX30	FZX4	FZX4
F2	FUSE	FZX30	FZX30	FZX30	FZX4	FZX4
FL1	FILTER			CAX98		
H1	HEATING ELEMENT	EL479X1A	EL479X1A	EL479X1A	EL479X2A	EL479X1A
H2	HEATING ELEMENT	EL479X1A	EL479X1A	EL479X1A	EL479X2A	EL479X1A
RY1	RELAY, SOLID STATE	RYX34	RYX34	RYX34	RYX34	RYX34
S1	SWITCH, POWER	SWX143	SWX143	SWX143	SWX143	SWX143
S2	SWITCH, DOOR	SWX163	SWX163	SWX163	SWX163	SWX163
S3	SWITCH, DOOR	SWX163	SWX163	SWX163	SWX163	SWX163
TB1	TERMINAL BLOCK	TRX136	TRX136	TRX136	TRX136	TRX136
TC1	THERMOCOUPLE	TC1165X1	TC1165X1	TC1165X1	TC1165X1	TC1165X1

SINGLE SETPOINT CONTROL W/OTP

DIAGRAM COMPONENT LIST

REF. NO.	DESCRIPTION	MODEL NO. AND OUR PART NO.(s)				
		F47920	F47920-26	F47920-33 F47920-33CN F47920-33-CH F47920-33-UK	F47924	F47925
CN1	CONTROL	CN71X190	CN71X190	CN71X190	CN71X190	CN71X190
DS1	PILOT LIGHT, NEON	PLX82	PLX82	PLX82	PLX76	PLX76
F1	FUSE	FZX30	FZX30	FZX30	FZX4	FZX4
F2	FUSE	FZX30	FZX30	FZX30	FZX4	FZX4
FL1	FILTER, EMI			CAX94		
H1	HEATING ELEMENT	EL479X1A	EL479X1A	EL479X1A	EL479X2A	EL479X1A
H2	HEATING ELEMENT	EL479X1A	EL479X1A	EL479X1A	EL479X2A	EL479X1A
RY1	RELAY, DPST, N.O.	RYX57	RYX57	RYX57	RYX56	RYX56
RY2	SOLID STATE RELAY	RYX34	RYX34	RYX34	RYX34	RYX34
S1	SWITCH	SWX143	SWX143	SWX143	SWX143	SWX143
S2	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163	SWX163
S3	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163	SWX163
TB1	TERMINAL BLOCK	TRX136	TRX136	TRX136	TRX136	TRX136
TC1	THERMOCOUPLE	TC1165X1	TC1165X1	TC1165X1	TC1165X1	TC1165X1



8 SETPOINT PROGRAMMABLE CONTROL

DIAGRAM COMPONENT LIST

REF. NO.	DESCRIPTION	MODEL NO. AND OUR PART NO.(s)				
		F47920-80	F47920-26-80	F47920-33-80 F47920-33-80CN F47920-33-80-UK F47920-33-80-CH	F47924-80	F47925-80
CN1	CONTROL	CN71X74	CN71X74	CN71X74	CN71X74	CN71X74
DS1	PILOT LIGHT, NEON	PLX82	PLX82	PLX82	PLX76	PLX76
F1	FUSE	FZX30	FZX30	FZX30	FZX4	FZX4
F2	FUSE	FZX30	FZX30	FZX30	FZX4	FZX4
FL1	FILTER, EMI			CAX94		
H1	HEATING ELEMENT	EL479X1A	EL479X1A	EL479X1A	EL479X2A	EL479X1A
H2	HEATING ELEMENT	EL479X1A	EL479X1A	EL479X1A	EL479X2A	EL479X1A
RY1	RELAY, DPST, N.O.	RYX57	RYX57	RYX57	RYX56	RYX56
RY2	SOLID STATE RELAY	RYX34	RYX34	RYX34	RYX34	RYX34
S1	SWITCH	SWX144	SWX144	SWX144	SWX143	SWX143
S2	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163	SWX163
S3	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163	SWX163
TB1	TERMINAL BLOCK	TRX136	TRX136	TRX136	TRX136	TRX136
TC1	THERMOCOUPLE	TC1165X1	TC1165X1	TC1165X1	TC1165X1	TC1165X1

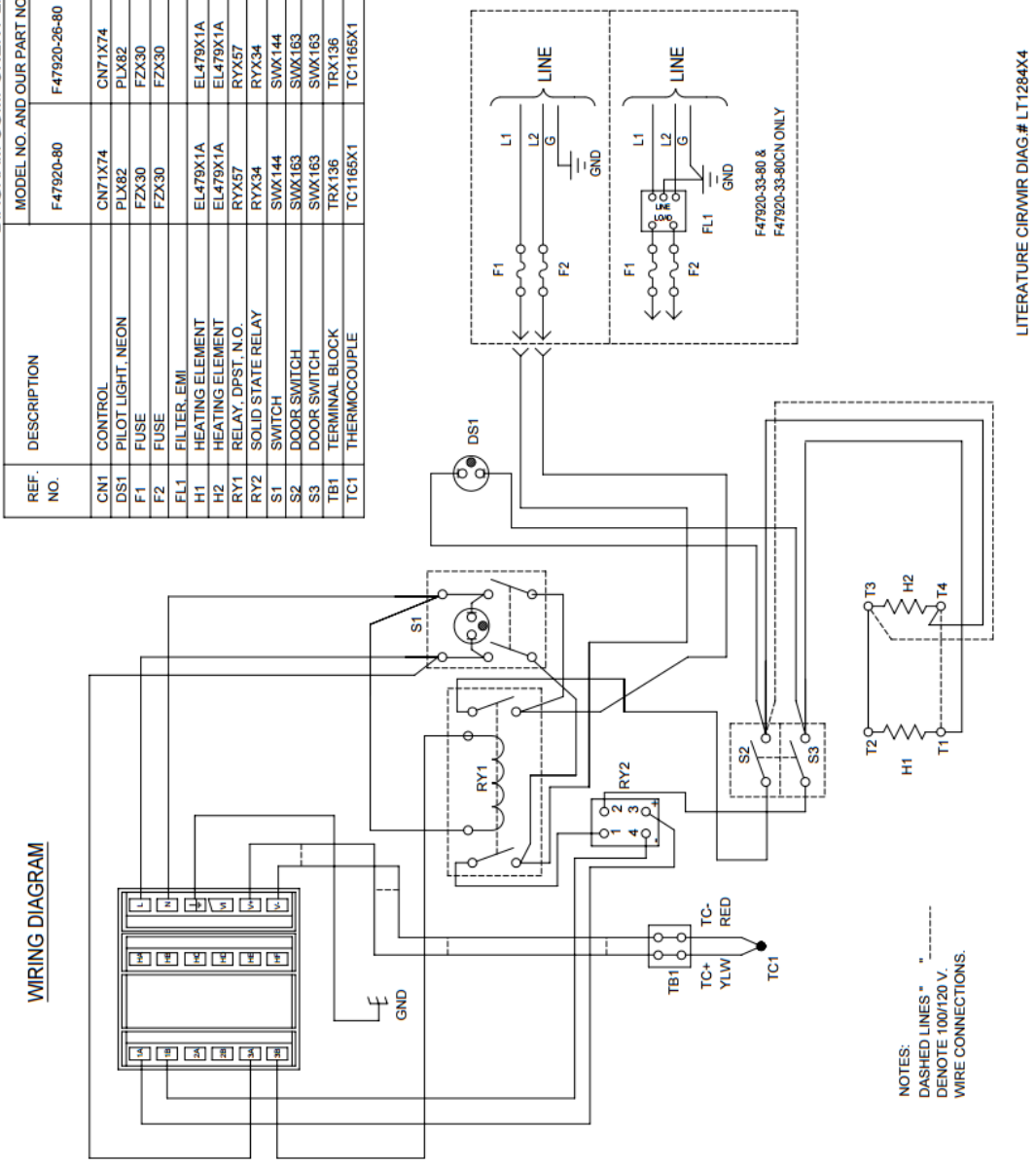
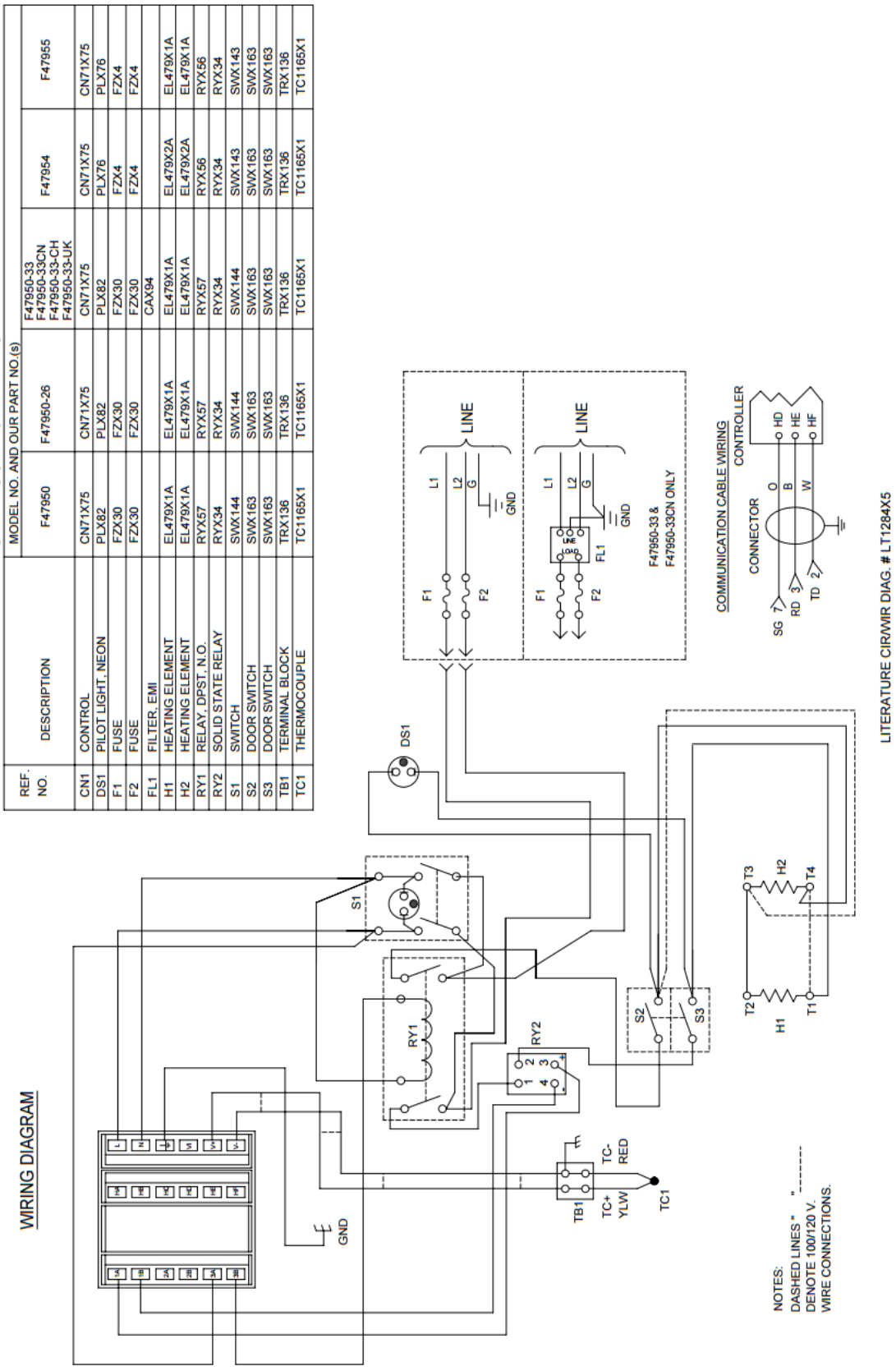
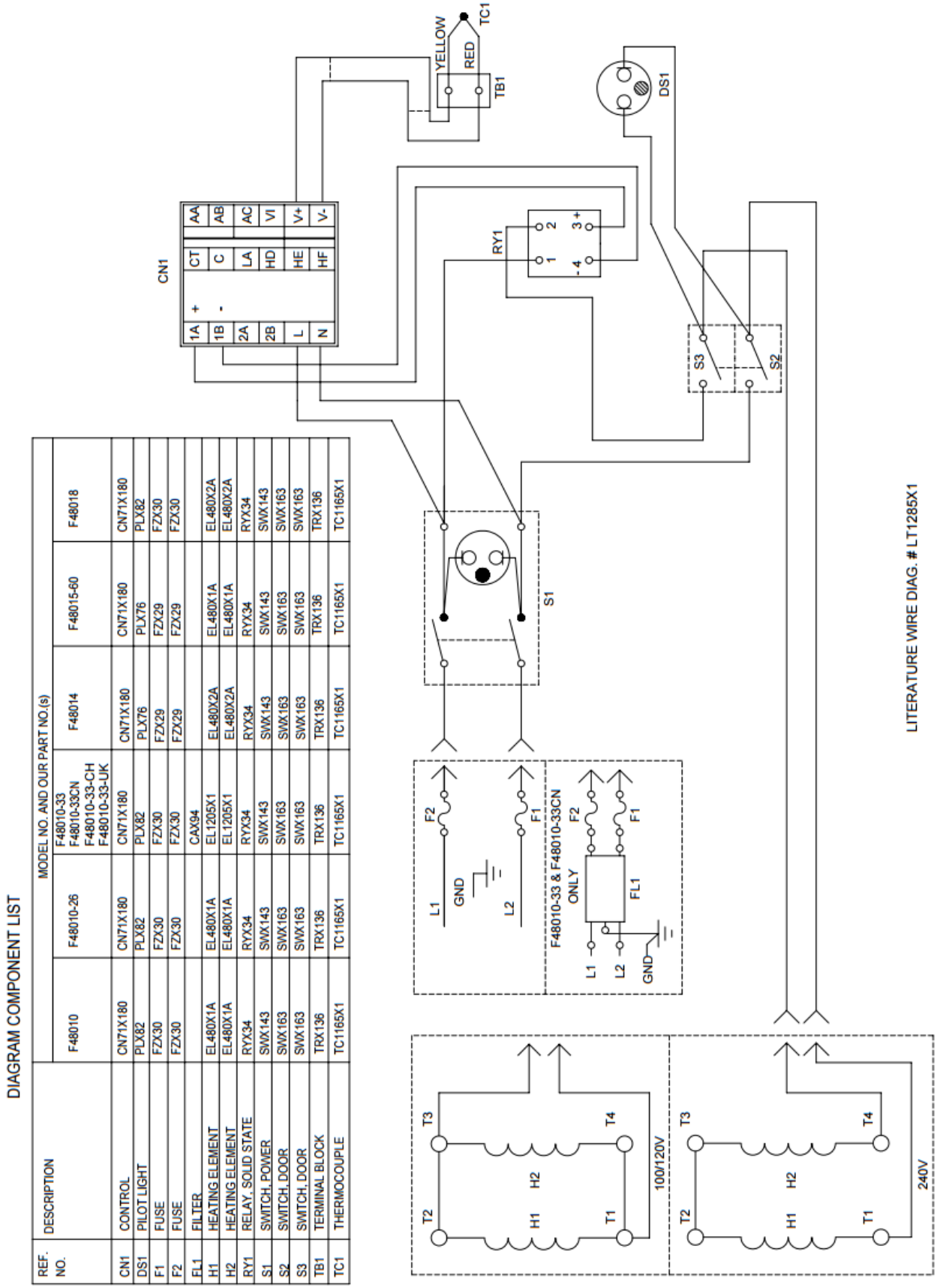


DIAGRAM COMPONENT LIST

REF. NO.	DESCRIPTION	MODEL NO. AND OUR PART NO.(s)				
		F47950	F47950-26	F47950-33 F47950-33CN F47950-33-CH F47950-33-UK	F47954	F47955
CN1	CONTROL	CN71X75	CN71X75	CN71X75	CN71X75	CN71X75
DS1	PILOT LIGHT, NEON	PLX82	PLX82	PLX82	PLX76	PLX76
F1	FUSE	FZX30	FZX30	FZX30	FZX4	FZX4
F2	FUSE	FZX30	FZX30	FZX30	FZX4	FZX4
FL1	FILTER, EMI			CAX94		
H1	HEATING ELEMENT	EL479X1A	EL479X1A	EL479X1A	EL479X2A	EL479X1A
H2	HEATING ELEMENT	EL479X1A	EL479X1A	EL479X1A	EL479X2A	EL479X1A
RY1	RELAY, DPST, N.O.	RYX57	RYX57	RYX57	RYX56	RYX56
RY2	SOLID STATE RELAY	RYX34	RYX34	RYX34	RYX34	RYX34
S1	SWITCH	SWX144	SWX144	SWX144	SWX143	SWX143
S2	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163	SWX163
S3	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163	SWX163
TB1	TERMINAL BLOCK	TRX136	TRX136	TRX136	TRX136	TRX136
TC1	THERMOCOUPLE	TC1165X1	TC1165X1	TC1165X1	TC1165X1	TC1165X1





REF. NO.	DESCRIPTION	MODEL NO. AND OUR PART NO.(s)					
		F48010	F48010-26	F48010-33 F48010-33CN F48010-33-CH F48010-33-UK	F48014	F48015-60	F48018
CN1	CONTROL	CN71X180	CN71X180	CN71X180	CN71X180	CN71X180	CN71X180
DS1	PILOT LIGHT	PLX82	PLX82	PLX82	PLX76	PLX76	PLX82
F1	FUSE	FZX30	FZX30	FZX30	FZX29	FZX29	FZX30
F2	FUSE	FZX30	FZX30	FZX30	FZX29	FZX29	FZX30
FL1	FILTER			CAX94			
H1	HEATING ELEMENT	EL480X1A	EL480X1A	EL1205X1	EL480X2A	EL480X1A	EL480X2A
H2	HEATING ELEMENT	EL480X1A	EL480X1A	EL1205X1	EL480X2A	EL480X1A	EL480X2A
RY1	RELAY, SOLID STATE	RYX34	RYX34	RYX34	RYX34	RYX34	RYX34
S1	SWITCH, POWER	SWX143	SWX143	SWX143	SWX143	SWX143	SWX143
S2	SWITCH, DOOR	SWX163	SWX163	SWX163	SWX163	SWX163	SWX163
S3	SWITCH, DOOR	SWX163	SWX163	SWX163	SWX163	SWX163	SWX163
TB1	TERMINAL BLOCK	TRX136	TRX136	TRX136	TRX136	TRX136	TRX136
TC1	THERMOCOUPLE	TC1165X1	TC1165X1	TC1165X1	TC1165X1	TC1165X1	TC1165X1

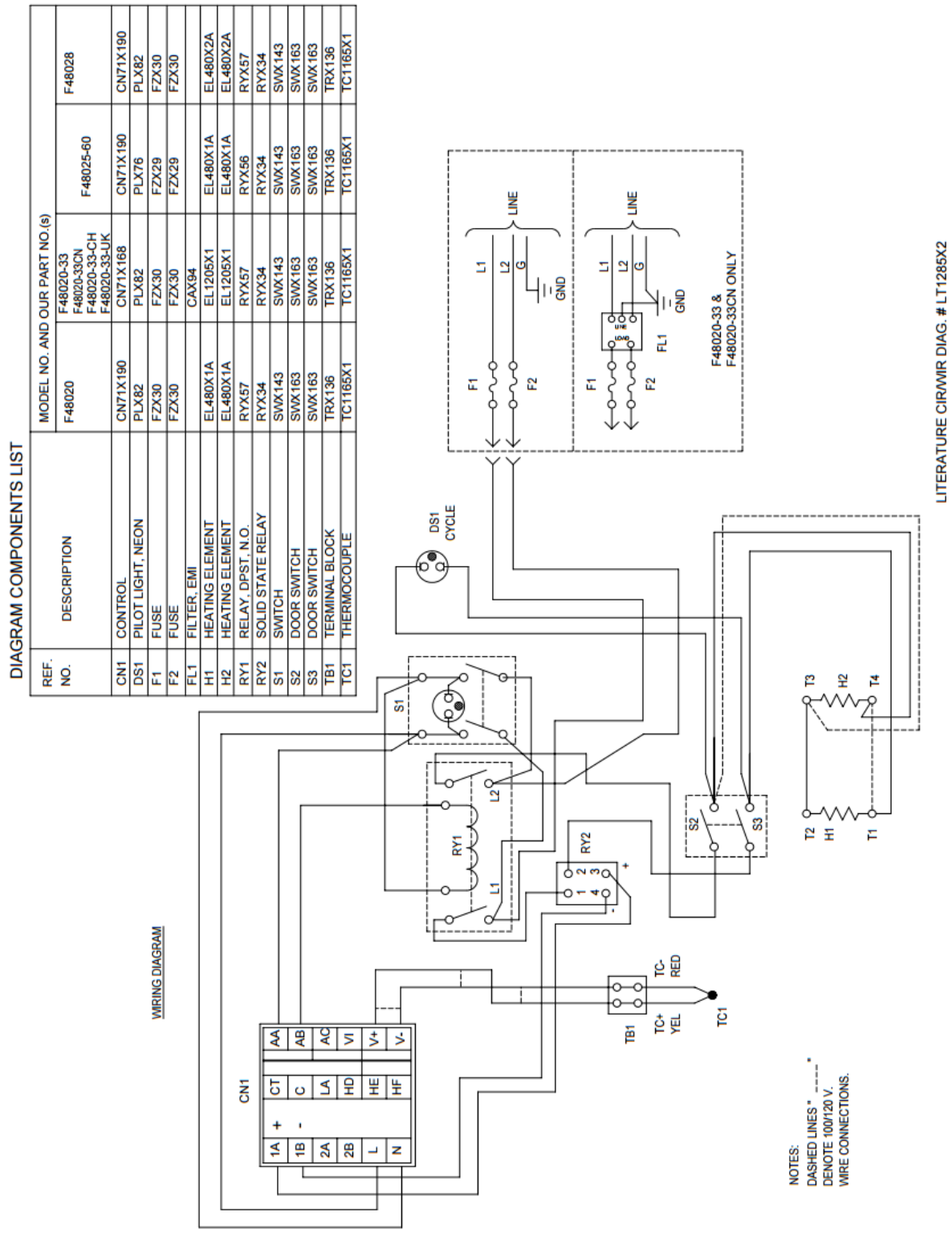


DIAGRAM COMPONENTS LIST

REF. NO.	DESCRIPTION	MODEL NO. AND OUR PART NO.(s)			
		F48020	F48020-33 F48020-33CN F48020-33-CH F48020-33-UK	F48025-60	F48028
CN1	CONTROL	CN71X190	CN71X168	CN71X190	CN71X190
DS1	PILOT LIGHT, NEON	PLX82	PLX82	PLX76	PLX82
F1	FUSE	FZX30	FZX30	FZX29	FZX30
F2	FUSE	FZX30	FZX30	FZX29	FZX30
FL1	FILTER, EMI		CAX94		
H1	HEATING ELEMENT	EL480X1A	EL1205X1	EL480X1A	EL480X2A
H2	HEATING ELEMENT	EL480X1A	EL1205X1	EL480X1A	EL480X2A
RY1	RELAY, DPST, N.O.	RYX57	RYX57	RYX56	RYX57
RY2	SOLID STATE RELAY	RYX34	RYX34	RYX34	RYX34
S1	SWITCH	SWX143	SWX143	SWX143	SWX143
S2	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163
S3	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163
TB1	TERMINAL BLOCK	TRX136	TRX136	TRX136	TRX136
TC1	THERMOCOUPLE	TC1165X1	TC1165X1	TC1165X1	TC1165X1

WIRING DIAGRAM

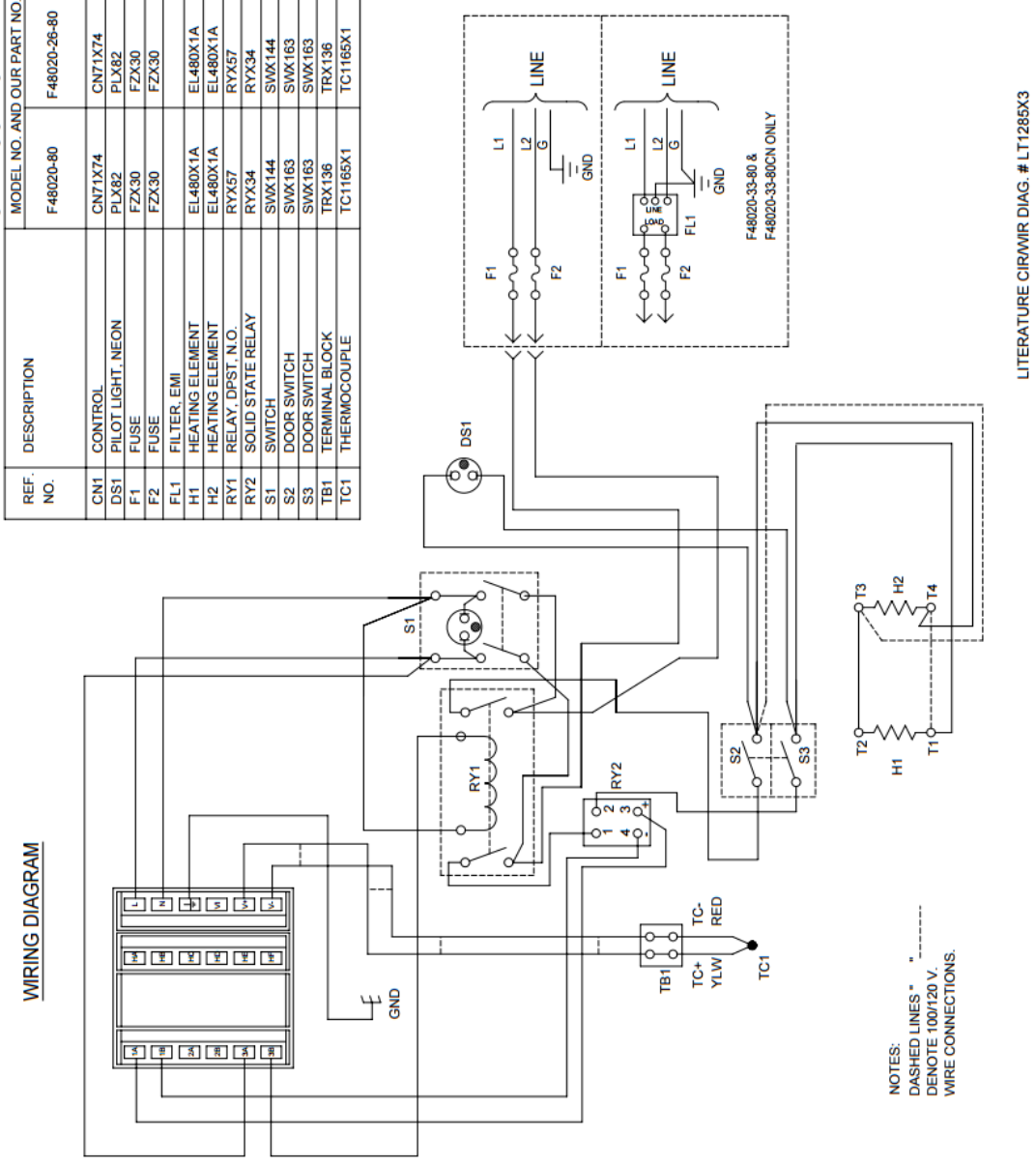
LITERATURE CIRMIR DIAG. # LT1285X2

NOTES:
DASHED LINES " - - - - - " DENOTE 100/120 V. WIRE CONNECTIONS.

8 SEGMENT PROGRAMMABLE CONTROL

DIAGRAM COMPONENT LIST

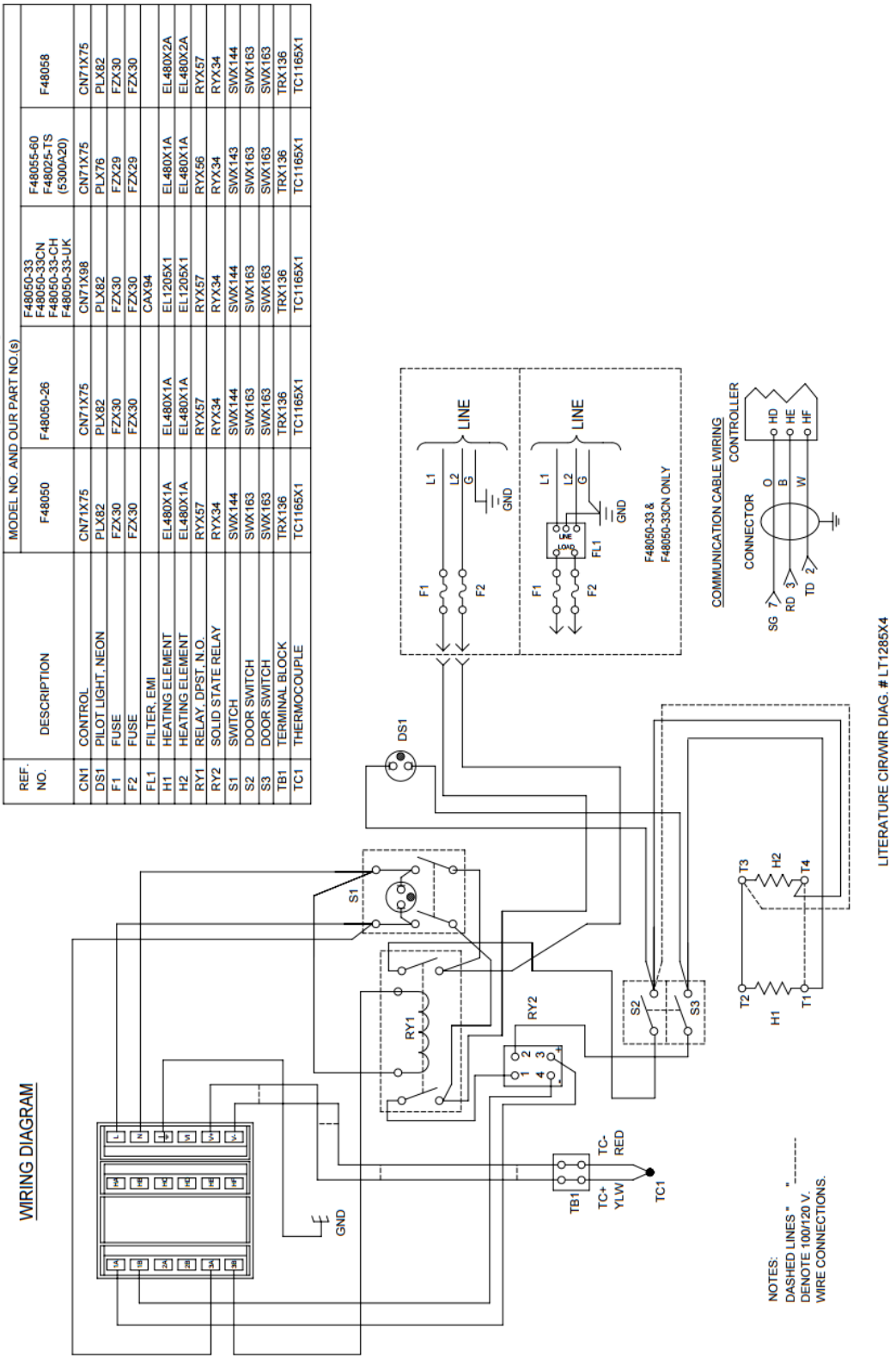
REF. NO.	DESCRIPTION	MODEL NO. AND OUR PART NO.(s)				
		F48020-80	F48020-26-80	F48020-33-80 F48020-33-80CN F48020-33-80-CH F48020-33-80-UK	F48025-60-80 F48025-80-TS (5300A25)	F48028-80
CN1	CONTROL	CN71X74	CN71X74	CN71X97	CN71X74	CN71X74
DS1	PILOT LIGHT, NEON	PLX82	PLX82	PLX82	PLX76	PLX82
F1	FUSE	FZX30	FZX30	FZX30	FZX29	FZX30
F2	FUSE	FZX30	FZX30	FZX30	FZX29	FZX30
FL1	FILTER, EMI			CAX94		
H1	HEATING ELEMENT	EL480X1A	EL480X1A	EL1205X1	EL480X1A	EL480X2A
H2	HEATING ELEMENT	EL480X1A	EL480X1A	EL1205X1	EL480X1A	EL480X2A
RY1	RELAY, DPST, N.O.	RYX57	RYX57	RYX57	RYX56	RYX57
RY2	SOLID STATE RELAY	RYX34	RYX34	RYX34	RYX34	RYX34
S1	SWITCH	SWX144	SWX144	SWX144	SWX143	SWX144
S2	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163	SWX163
S3	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163	SWX163
TB1	TERMINAL BLOCK	TRX136	TRX136	TRX136	TRX136	TRX136
TC1	THERMOCOUPLE	TC1165X1	TC1165X1	TC1165X1	TC1165X1	TC1165X1



4 X 16 SEGMENT PROGRAMMABLE CONTROL

DIAGRAM COMPONENT LIST

REF. NO.	DESCRIPTION	MODEL NO. AND OUR PART NO.(s) F48050	F48050-26	F48050-33 F48050-33CN F48050-33-CH F48050-33-UK	F48055-60 F48025-TS (5300A20)	F48058
CN1	CONTROL	CN71X75	CN71X75	CN71X98	CN71X75	CN71X75
DS1	PILOT LIGHT, NEON	PLX82	PLX82	PLX82	PLX76	PLX82
F1	FUSE	FZX30	FZX30	FZX30	FZX29	FZX30
F2	FUSE	FZX30	FZX30	FZX30	FZX29	FZX30
FL1	FILTER, EMI			CAX94		
H1	HEATING ELEMENT	EL480X1A	EL480X1A	EL1205X1	EL480X1A	EL480X2A
H2	HEATING ELEMENT	EL480X1A	EL480X1A	EL1205X1	EL480X1A	EL480X2A
RY1	RELAY, DPST, N.O.	RYX57	RYX57	RYX57	RYX56	RYX57
RY2	SOLID STATE RELAY	RYX34	RYX34	RYX34	RYX34	RYX34
S1	SWITCH	SWX144	SWX144	SWX144	SWX143	SWX144
S2	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163	SWX163
S3	DOOR SWITCH	SWX163	SWX163	SWX163	SWX163	SWX163
TB1	TERMINAL BLOCK	TRX136	TRX136	TRX136	TRX136	TRX136
TC1	THERMOCOUPLE	TC1165X1	TC1165X1	TC1165X1	TC1165X1	TC1165X1



Important

For your future reference and when contacting the factory, please have the following information readily available:

Model Number: _____

Serial Number: _____

Date Purchased: _____

The above information can be found on the dataplate attached to the equipment. If available, please provide the date purchased, the source of purchase (manufacturer or specific agent/rep organization), and purchase order number.

IF YOU NEED ASSISTANCE:

LABORATORY PARTS and SERVICE

Phone: 800/438-4851

FAX: 828/658-2576

TECHNICAL SUPPORT

Phone: 800/438-4851

LT1284X1 Rev. E

thermoscientific.com

Thermo Fisher Scientific Inc.
275 Aiken Road
Asheville, NC 28804
United States
www.thermofisher.com

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